

**Doc. Number:**

- ☐ Tentative Specification  
☐ Preliminary Specification  
☒ Approval Specification

**MODEL NO.: N173FGE**  
**SUFFIX: P23**

**Customer:****APPROVED BY****SIGNATURE****Name / Title**

Note

Please return 1 copy for your confirmation with your signature and comments.

Approved By	Checked By	Prepared By
楊竣傑	曹文彬	鍾惠櫻
2012-11-16 14:37:52 CST	2012-11-15 10:07:12 CST	2012-10-29 15:50:42 CST



## **CONTENTS**

<b>1. GENERAL DESCRIPTION .....</b>	<b>4</b>
1.1 OVERVIEW .....	4
1.2 GENERAL SPECIFICATIONS .....	4
<b>2. MECHANICAL SPECIFICATIONS .....</b>	<b>4</b>
2.1 CONNECTOR TYPE .....	4
<b>3. ABSOLUTE MAXIMUM RATINGS .....</b>	<b>6</b>
3.1 ABSOLUTE RATINGS OF ENVIRONMENT (Based on CMI Module) .....	6
<b>High temperature or humidity may reduce the performance of panel. Please store LCD panel within the specified storage conditions. ....</b>	
3.3.1 TFT LCD MODULE .....	7
<b>4. ELECTRICAL SPECIFICATIONS .....</b>	<b>8</b>
4.1 FUNCTION BLOCK DIAGRAM.....	8
4.2. INTERFACE CONNECTIONS .....	8
4.3 ELECTRICAL CHARACTERISTICS.....	10
4.3.1 TFT LCD OPEN CELL .....	10
4.3.2 LED CONVERTER SPECIFICATION.....	12
4.4 LVDS INPUT SIGNAL TIMING SPECIFICATIONS .....	14
4.4.1 LVDS DC SPECIFICATIONS .....	14
4.4.2 LVDS DATA FORMAT .....	14
4.4.3 COLOR DATA INPUT ASSIGNMENT .....	15
4.5 DISPLAY TIMING SPECIFICATIONS .....	17
4.6 POWER ON/OFF SEQUENCE .....	18
<b>5. OPTICAL CHARACTERISTICS .....</b>	<b>19</b>
5.1 TEST CONDITIONS.....	19
5.2 OPTICAL SPECIFICATIONS .....	19
<b>6. PACKING .....</b>	<b>23</b>
6.1 CMI OPEN CELL LABEL.....	23
6.2 Package Reliability .....	24
6.3 CARTON .....	24
6.4 PALLET .....	25
<b>7. PRECAUTIONS .....</b>	<b>26</b>
7.1 HANDLING PRECAUTIONS.....	26
7.2 STORAGE PRECAUTIONS .....	26
7.3 OPERATION PRECAUTIONS.....	26
Appendix. OUTLINE DRAWING .....	27



## REVISION HISTORY

Version	Date	Page	Description
2.0	Oct.18, 2012	All	Approval specification ver.2.0 was first issued .

www.panelook.com

## 1. GENERAL DESCRIPTION

### 1.1 OVERVIEW

N173FGE-P23 is a 17.3" (17.3" diagonal) TFT Liquid Crystal Display module with LED Backlight unit and 40 pins LVDS interface. This module supports 1600 x 900 HD+ mode and can display 262,144 colors. The optimum viewing angle is at 6 o'clock direction

### 1.2 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Screen Size	17.3 diagonal		
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1600x R.G.B. x 900	pixel	-
Pixel Pitch	0.2388 (H) x 0.2388(V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262,144	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Hard coating (3H), Glare	-	-

## 2. MECHANICAL SPECIFICATIONS

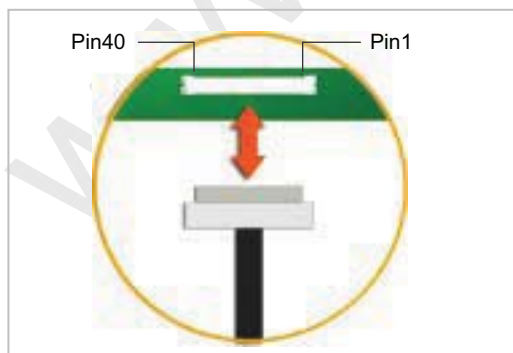
item		Min.	Typ.	Max.	Unit	Note
Size	Horizontal (H) with PCB	392.3	392.5	393.7	mm	(1) (2) g
	Horizontal (H) w/o PCB	392.3	392.5	393.7	mm	
	Vertical (V) with PCB	223.6	223.8	224.0	mm	
	Vertical (V) w/o PCB	269.3	269.8	270.3	mm	
	Thickness (T) with PCB	-	1.65	1.75	mm	
	Thickness (T) w/o PCB	-	1.27	-	mm	
Weight		-	-	255	-	
I/F connector mounting position		The mounting inclination of the connector makes the screen center within $\pm 0.5\text{mm}$ as the horizontal.				

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position

### 2.1 CONNECTOR TYPE

#### 2.1.1 LVDS Connector



Please refer Appendix Outline Drawing for detail design.

Connector Part No.: IPEX-20455-040E-12; TYCO- 5-2069716-3

User's connector Part No: IPEX-20453-040T-01 or equivalent

**2.1.2 LED Light-Bar Connector**

Foxconn	GB5RF101-110M-7H (10pin lock1ng)
北京鑫通意通	1-050010-0
信盛	STM: MSK24022P10A (10 Pin下接端)



www.panelook.com

### 3. ABSOLUTE MAXIMUM RATINGS

#### 3.1 ABSOLUTE RATINGS OF ENVIRONMENT (Based on CMI Module)

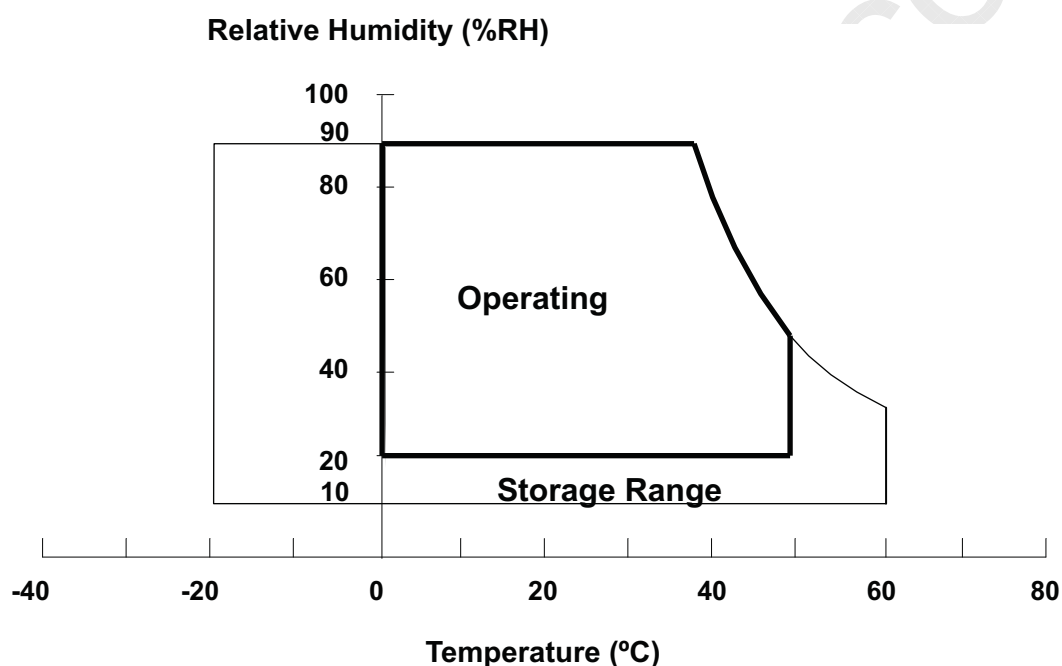
Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T <sub>ST</sub>	-20	+60	°C	(1)
Operating Ambient Temperature	T <sub>OP</sub>	0	+50	°C	(1), (2)

Note (1) (a) 90 %RH Max. (Ta ≤ 40 °C).

(b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).

(c) No condensation.

Note (2) The temperature of panel surface should be 0 °C min. and 60 °C max.



#### 3.2 ABSOLUTE RATINGS OF ENVIRONMENT (OPEN CELL)

High temperature or humidity may reduce the performance of panel. Please store LCD panel within the specified storage conditions.

Storage Condition: With packing.

Storage temperature range: 25±5 °C.

Storage humidity range: 50±10%RH.

Shelf life: 30days

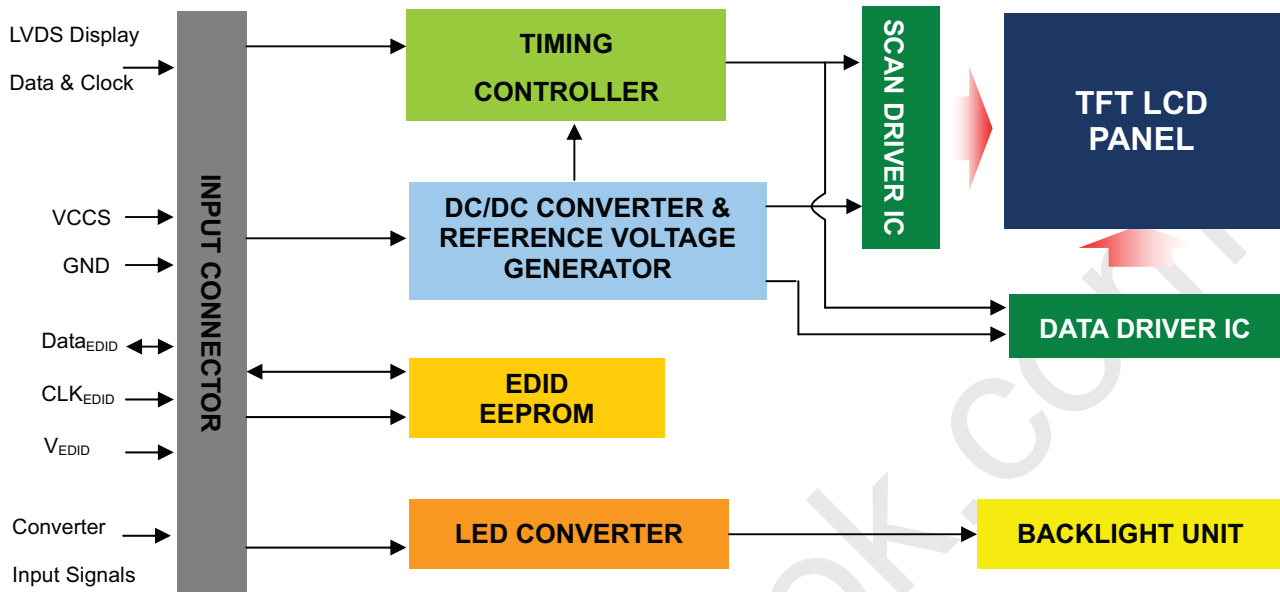
**3.3 ELECTRICAL ABSOLUTE RATINGS (OPEN CELL)****3.3.1 TFT LCD MODULE**

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	VCCS	-0.3	+4.0	V	(1)
Logic Input Voltage	V <sub>IN</sub>	-0.3	VCCS+0.3	V	
Converter Input Voltage	LED_VCCS	-0.3	24	V	(1)
Converter Output Voltage	LED+	-0.3	40	V	(1)
Converter Control Signal Voltage	LED_PWM,	-0.3	3.6	V	(1)
Converter Control Signal Voltage	LED_EN	-0.3	3.6	V	(1)

Note (1) Stresses beyond those listed in above “ELECTRICAL ABSOLUTE RATINGS” may cause permanent damage to the device. Normal operation should be restricted to the conditions described in “ELECTRICAL CHARACTERISTICS”.

## 4. ELECTRICAL SPECIFICATIONS

### 4.1 FUNCTION BLOCK DIAGRAM



## 4.2. INTERFACE CONNECTIONS

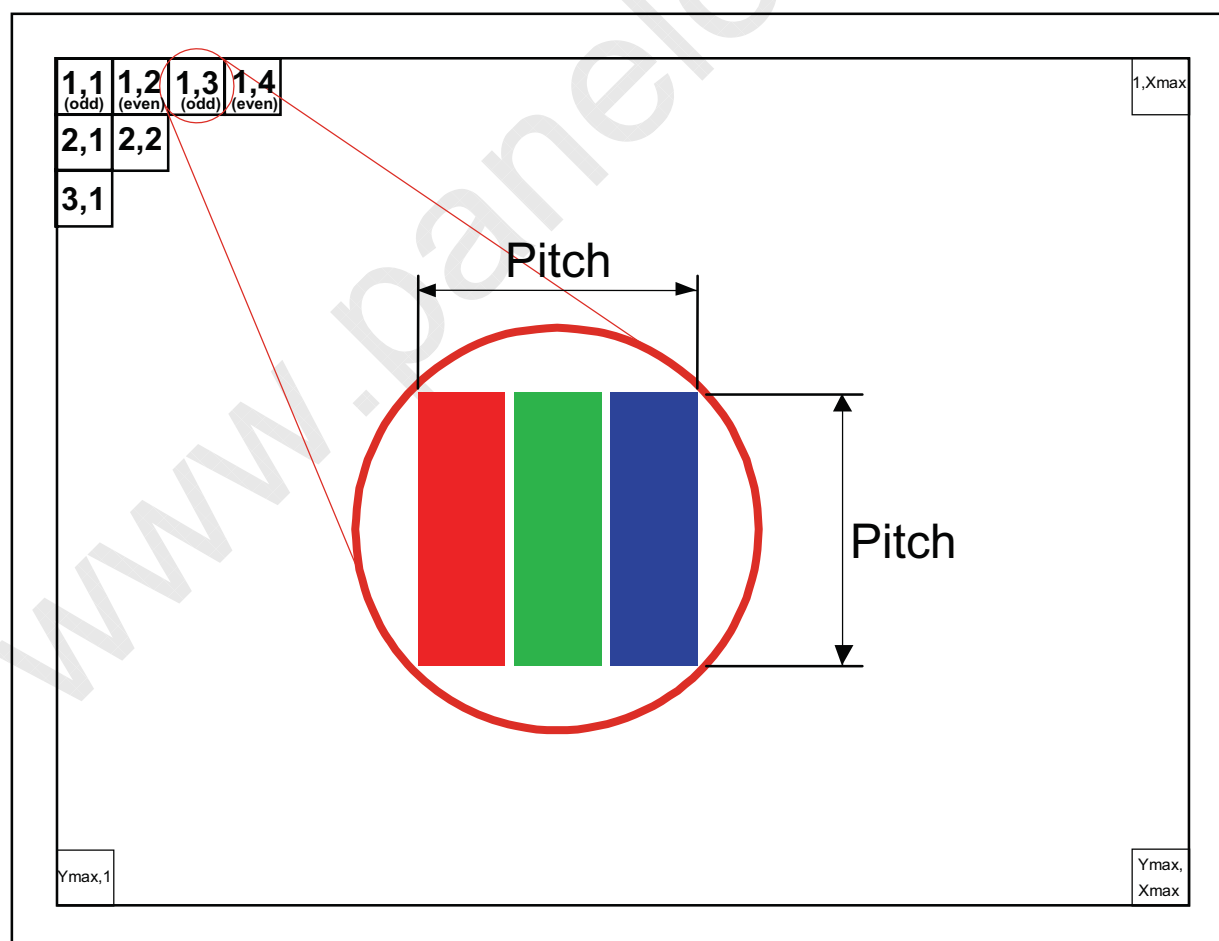
### 4.2.1 PIN ASSIGNMENT

Pin	Symbol	Description	Remark
1	NC	Loop or No Connection	
2	VCCS	Power Supply (3.3V typ.)	
3	VCCS	Power Supply (3.3V typ.)	
4	VEDID	DDC 3.3V power	
5	BIST	Panel self test	
6	CLKEDID	DDC clock	
7	DATAEDID	DDC data	
8	RXO0-	LVDS Differential Data Input (Odd)	R0-R5, G0
9	RXO0+	LVDS Differential Data Input (Odd)	
10	VSS	Ground	
11	RXO1-	LVDS Differential Data Input (Odd)	G1~G5, B0, B1
12	RXO1+	LVDS Differential Data Input (Odd)	
13	VSS	Ground	
14	RXO2-	LVDS Differential Data Input (Odd)	B2-B5, HS, VS, DE
15	RXO2+	LVDS Differential Data Input (Odd)	
16	VSS	Ground	
17	RXOC-	LVDS Clock Data Input (Odd)	LVDS CLK
18	RXOC+	LVDS Clock Data Input (Odd)	
19	VSS	Ground	
20	RXE0-	LVDS Differential Data Input (Even)	R0-R5, G0
21	RXE0+	LVDS Differential Data Input (Even)	
22	VSS	Ground	
23	RXE1-	LVDS Differential Data Input (Even)	G1~G5, B0, B1



24	RXE1+	LVDS Differential Data Input (Even)	
25	VSS	Ground	
26	RXE2-	LVDS Differential Data Input (Even)	B2-B5,HS,VS, DE
27	RXE2+	LVDS Differential Data Input (Even)	
28	VSS	Ground	
29	RXEC-	LVDS Clock Data Input (Even)	LVDS CLK
30	RXEC+	LVDS Clock Data Input (Even)	
31	LED_GND	LED Ground	
32	LED_GND	LED Ground	
33	LED_GND	LED Ground	
34	NC	Loop or No Connection	
35	LED_PWM	PWM Control Signal of LED Converter	
36	LED_EN	Enable Control Signal of LED Converter	
37	NC	No Connection (Reserve)	
38	LED_VCCS	LED Power Supply	
39	LED_VCCS	LED Power Supply	
40	LED_VCCS	LED Power Supply	

Note (1) The first pixel is odd as shown in the following figure.



## 4.3 ELECTRICAL CHARACTERISTICS

### 4.3.1 TFT LCD OPEN CELL

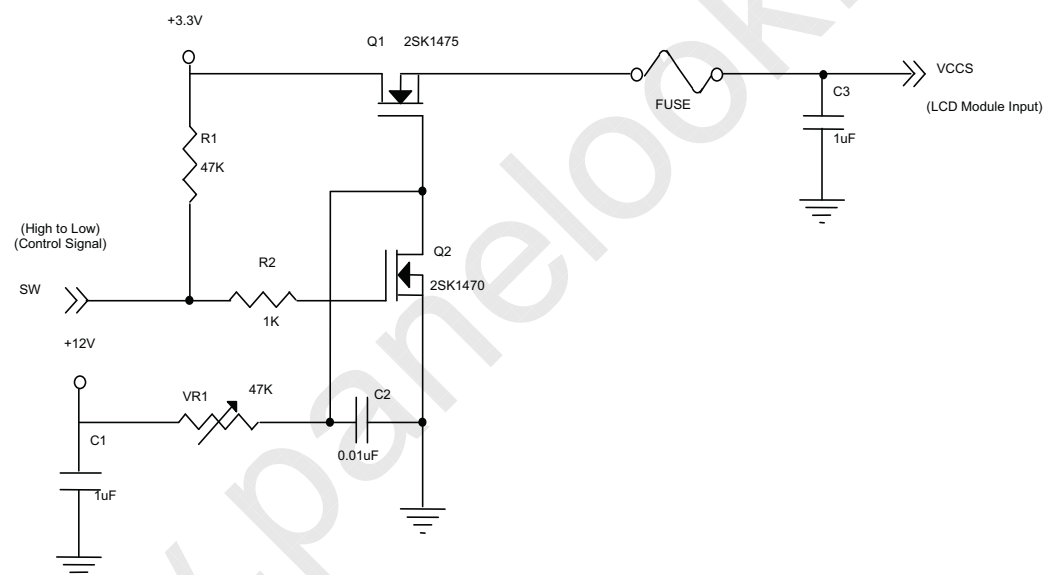
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		VCCS	3.0	3.3	3.6	V	(1)-
Ripple Voltage		V <sub>RP</sub>	-	50	-	mV	(1)-
Inrush Current		I <sub>RUSH</sub>	-	-	1.5	A	(1),(2)
Power Supply Current	Mosaic	I <sub>CC</sub>	--	340	375	mA	(3)a
	Black		--	450	500	mA	(3)b

Note (1) The ambient temperature is  $T_a = 25 \pm 2^\circ\text{C}$ .

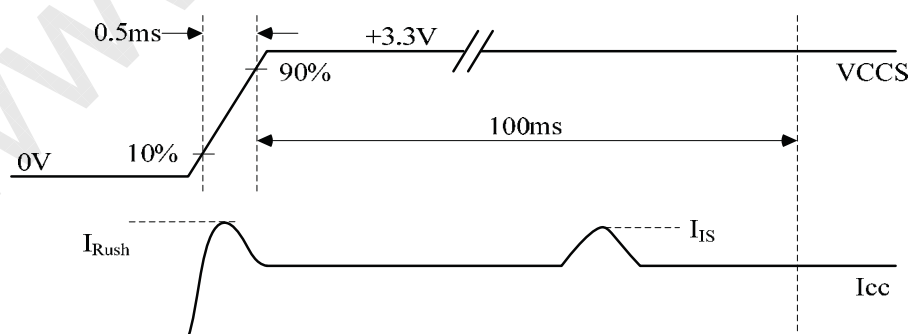
Note (2) I<sub>RUSH</sub>: the maximum current when VCCS is rising

I<sub>IS</sub>: the maximum current of the first 100ms after power-on

Measurement Conditions: Shown as the following figure. Test pattern: black.

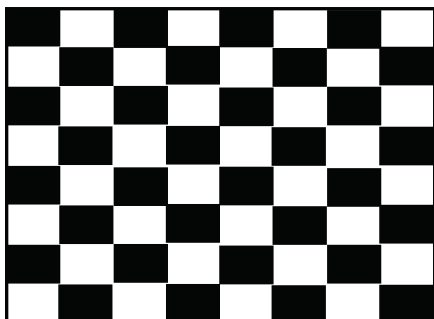


**VCCS rising time is 0.5ms**



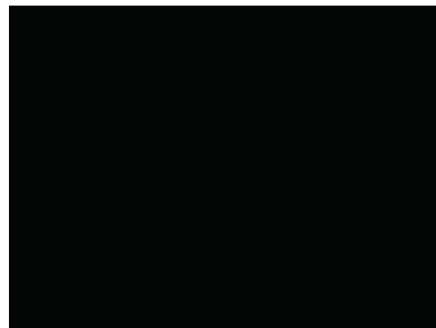
Note (3) The specified power supply current is under the conditions at  $V_{CCS} = 3.3\text{ V}$ ,  $T_a = 25 \pm 2\text{ }^{\circ}\text{C}$ , DC Current and  $f_v = 60\text{ Hz}$ , whereas a power dissipation check pattern below is displayed.

a. Mosaic Pattern



Active Area

b. Black Pattern



Active Area

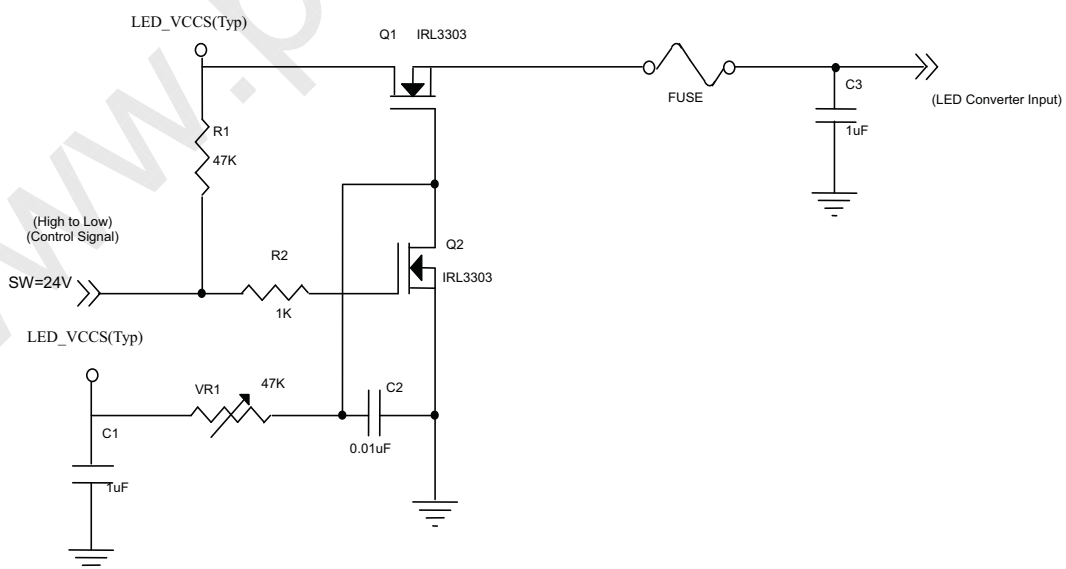
**4.3.2 LED CONVERTER SPECIFICATION**

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Converter Input power supply voltage		LED_Vccs	6.0	12.0	21.0	V	
Converter Inrush Current		I <sub>LED_RUSH</sub>	-	-	1.5	A	(1)
EN Control Level	Backlight On		2.3	-	3.3	V	
	Backlight Off		0	-	0.5	V	
PWM Control Level	PWM High Level		2.3	-	3.3	V	
	PWM Low Level		0	-	0.5	V	
PWM Control Duty Ratio			10	-	100	%	
			5	-	100	%	(2)
PWM Control Permissive Ripple Voltage		V <sub>PWM_pp</sub>	-	-	100	mV	
PWM Control Frequency		f <sub>PWM</sub>	190	-	2K	Hz	(3)
LED Power Current	LED_VCCS =Typ.	I <sub>LED</sub>	277	364	375	mA	(4)

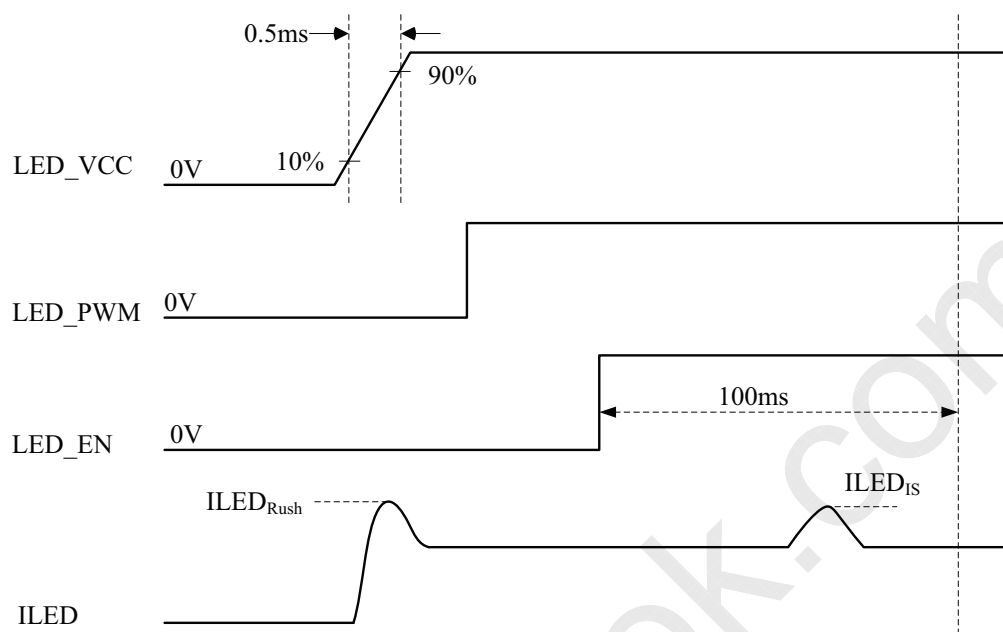
Note (1) I<sub>LED\_RUSH</sub>: the maximum current when LED\_VCCS is rising,

I<sub>LED\_IS</sub>: the maximum current of the first 100ms after power-on,

Measurement Conditions: Shown as the following figure. LED\_VCCS = Typ, Ta = 25 ± 2 °C, f<sub>PWM</sub> = 200 Hz, Duty=100%.



## VLED rising time is 0.5ms



Note (2) If the PWM control duty ratio is less than 10%, there is some possibility that acoustic noise or backlight flash can be found. And it is also difficult to control the brightness linearity.

Note (3) If PWM control frequency is applied in the range less than 1KHz, the “waterfall” phenomenon on the screen may be found. To avoid the issue, it’s a suggestion that PWM control frequency should follow the criterion as below.

PWM control frequency  $f_{PWM}$  should be in the range

$$(N + 0.33) * f \leq f_{PWM} \leq (N + 0.66) * f$$

$N$  : Integer ( $N \geq 3$ )

$f$  : Frame rate

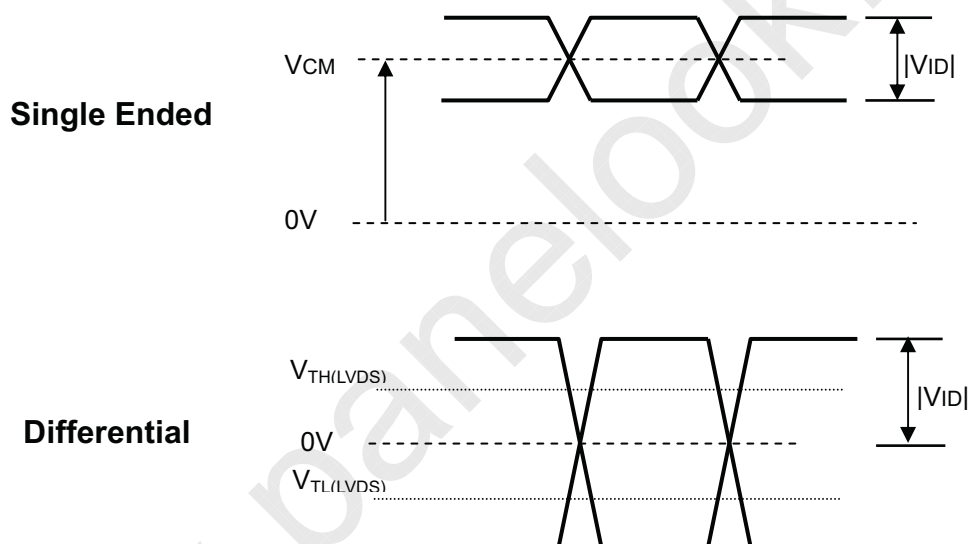
Note (4) The specified LED power supply current is under the conditions at “LED\_VCCS = Typ.”,  $T_a = 25 \pm 2^\circ\text{C}$ ,  $f_{PWM} = 200\text{ Hz}$ , Duty=100%.

## 4.4 LVDS INPUT SIGNAL TIMING SPECIFICATIONS

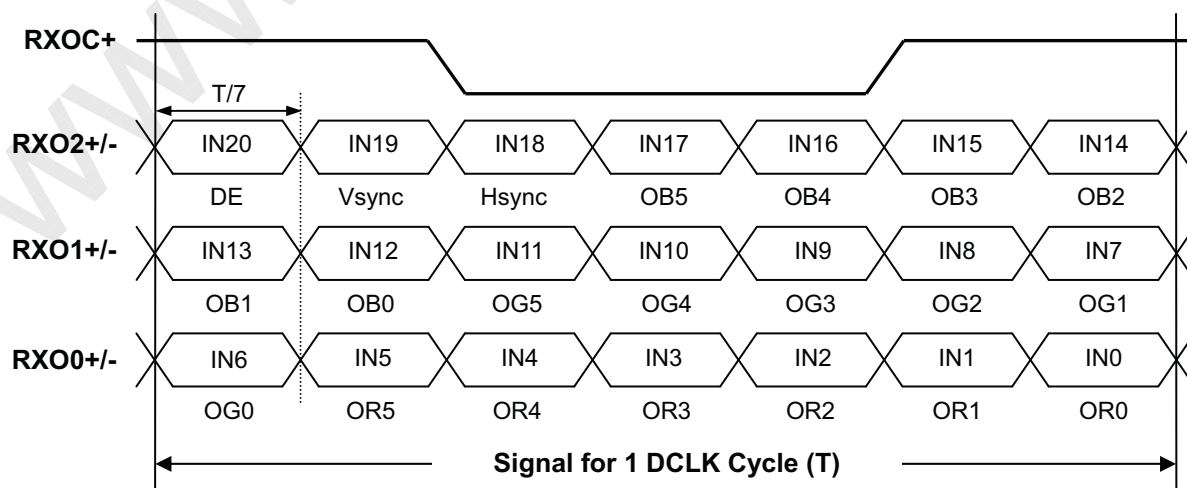
### 4.4.1 LVDS DC SPECIFICATIONS

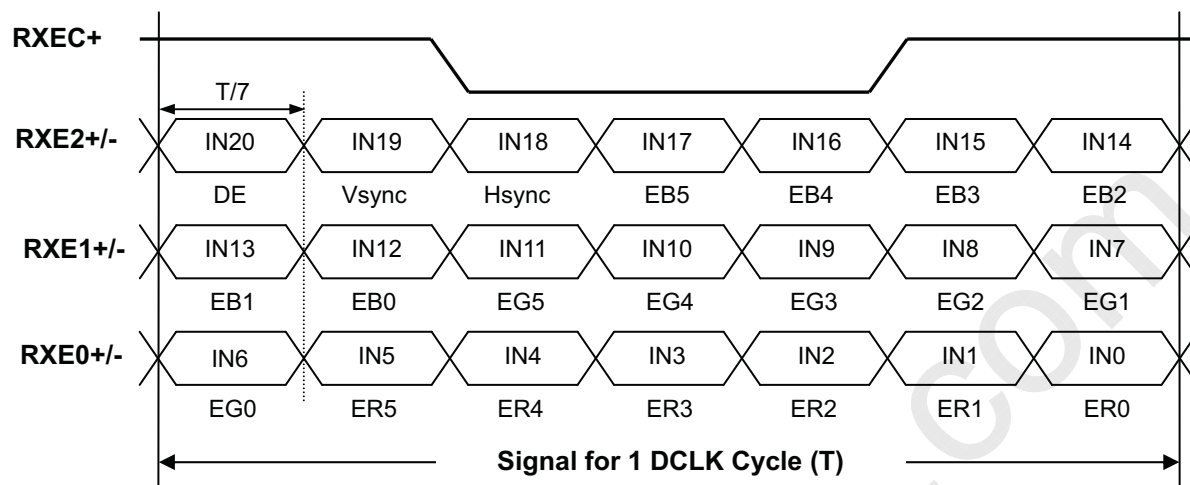
Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
LVDS Differential Input High Threshold	$V_{TH(LVDS)}$	-	-	+100	mV	(1), $V_{CM}=1.2V$
LVDS Differential Input Low Threshold	$V_{TL(LVDS)}$	-100	-	-	mV	(1), $V_{CM}=1.2V$
LVDS Common Mode Voltage	$V_{CM}$	1.125	-	1.375	V	(1)
LVDS Differential Input Voltage	$ V_{ID} $	100	-	600	mV	(1)
LVDS Terminating Resistor	$R_T$	-	100	-	Ohm	-

Note (1) The parameters of LVDS signals are defined as the following figures.



### 4.4.2 LVDS DATA FORMAT





### 4.4.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																		
		Red						Green						Blue						
								R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	
Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0	0
Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0	



Gray Scale Of Blue	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage



## 4.5 DISPLAY TIMING SPECIFICATIONS

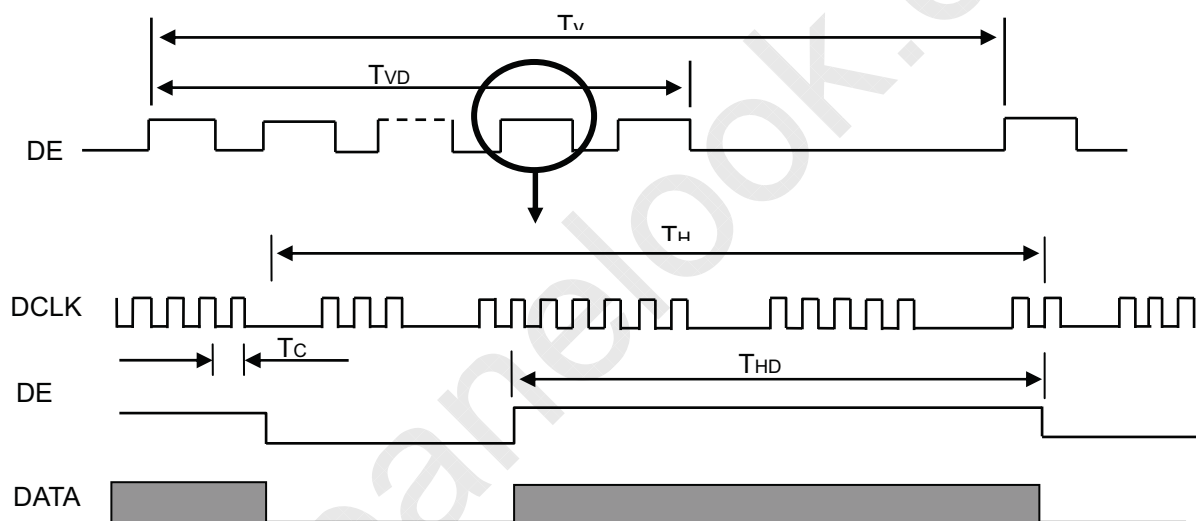
The input signal timing specifications are shown as the following table and timing diagram.

Refresh rate 60Hz

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	1/Tc	51.21	53.9	56.59	MHz	-
DE	Vertical Total Time	TV	907	926	932	TH	-
	Vertical Active Display Period	TVD	900	900	900	TH	-
	Vertical Active Blanking Period	TVB	TV-TVD	26	TV-TVD	TH	-
	Horizontal Total Time	TH	1690	1940	2025	Tc	-
	Horizontal Active Display Period	THD	1600	1600	1600	Tc	-
	Horizontal Active Blanking Period	THB	TH-THD	340	TH-THD	Tc	-

Note (1) Because this module is operated by DE only mode, Hsync and Vsync are ignored.

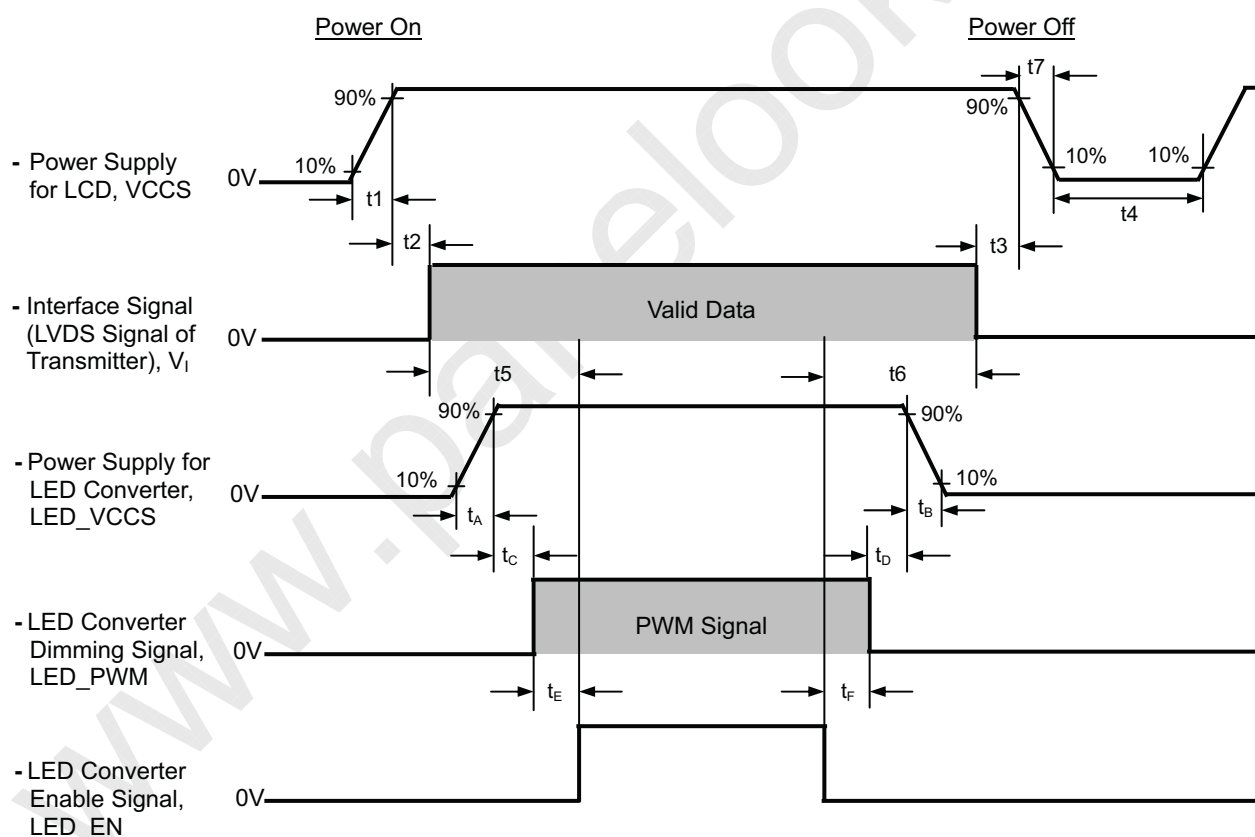
### INPUT SIGNAL TIMING DIAGRAM



## 4.6 POWER ON/OFF SEQUENCE

The power sequence specifications are shown as the following table and diagram.

Symbol	Value			Unit	Note
	Min.	Typ.	Max.		
t1	0.5	-	10	Ms	
t2	0	-	50	Ms	
t3	0	-	50	Ms	
t4	500	-	-	Ms	
t5	200	-	-	Ms	
t6	200	-	-	Ms	
t7	0.5	-	10	Ms	
t <sub>A</sub>	0.5	-	10	Ms	
t <sub>B</sub>	0	-	10	Ms	
t <sub>C</sub>	10	-	-	Ms	
t <sub>D</sub>	10	-	-	Ms	
t <sub>E</sub>	10	-	-	Ms	
t <sub>F</sub>	10	-	-	Ms	



Note (1) Please don't plug or unplug the interface cable when system is turned on.

Note (2) Please avoid floating state of the interface signal during signal invalid period.

Note (3) It is recommended that the backlight power must be turned on after the power supply for LCD and the interface signal is valid.

## 5. OPTICAL CHARACTERISTICS

### 5.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V <sub>CC</sub>	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		

The measurement methods of optical characteristics are shown in Section 5.2. The following items should be measured under the test conditions described in Section 5.1 and stable environment shown in Note (5).

### 5.2 OPTICAL SPECIFICATIONS

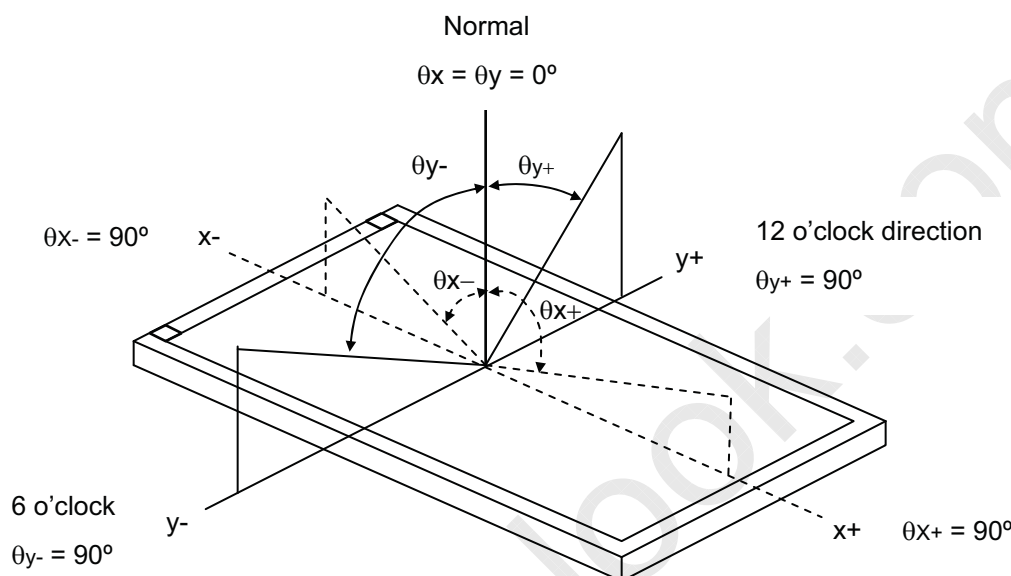
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Center Transmittance		T%	$\theta_x=0^\circ, \theta_y=0^\circ$	5.3	6.3			(1), (5), (8)
Contrast Ratio		CR	CS-1000T, CMO BLU	500	650			(1), (3), (5)
Transmittance uniformity		$\delta$ T%	$\theta_x=0^\circ, \theta_y=0^\circ$ BM-5A			1.25		(1), (5), (7)
Response Time		T <sub>R</sub>	$\theta_x=0^\circ, \theta_y=0^\circ$	-	3	8	ms	(4)
		T <sub>F</sub>		-	7	13	ms	
Color Chromaticity	Red	Rcx	$\theta_x=0^\circ, \theta_y=0^\circ$ CS-1000T Standard light source "C"	Typ.- 0.03	0.636	Typ.+ 0.03	-	(0), (5)
		Rcy			0.324		-	
	Green	Gcx			0.310		-	
		Gcy			0.562		-	
	Blue	Bcx			0.152		-	
		Bcy			0.097		-	
	White	Wcx			0.311		-	
		Wcy			0.327		-	
Viewing Angle	Horizontal	$\theta_{x+}$	CR≥10 BM-5A	40	45	-	Deg.	(1),(3),(5)
		$\theta_{x-}$		40	45	-		
	Vertical	$\theta_{y+}$		15	20	-		
		$\theta_{y-}$		40	45	-		

Note (0) Light source is the standard light source "C" which is defined by CIE and driving voltages are based on suitable gamma voltages. The calculating method is as following :

1. Measure Module's and BLU's spectrums. White is without signal input and R, G, B are with signal input. BLU is supplied by CMI.
2. Calculate cell's spectrum.
3. Calculate cell's chromaticity by using the spectrum of standard light source "C"

Note (1) Light source is the BLU which is supplied by CMO and driving voltages are based on suitable gamma voltages. White is without signal input and R, G, B are with signal input. SPEC is judged by CMO's golden sample.

Note (2) Definition of Viewing Angle ( $\theta_x$ ,  $\theta_y$ ):



Note (3) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{63} / L_0$$

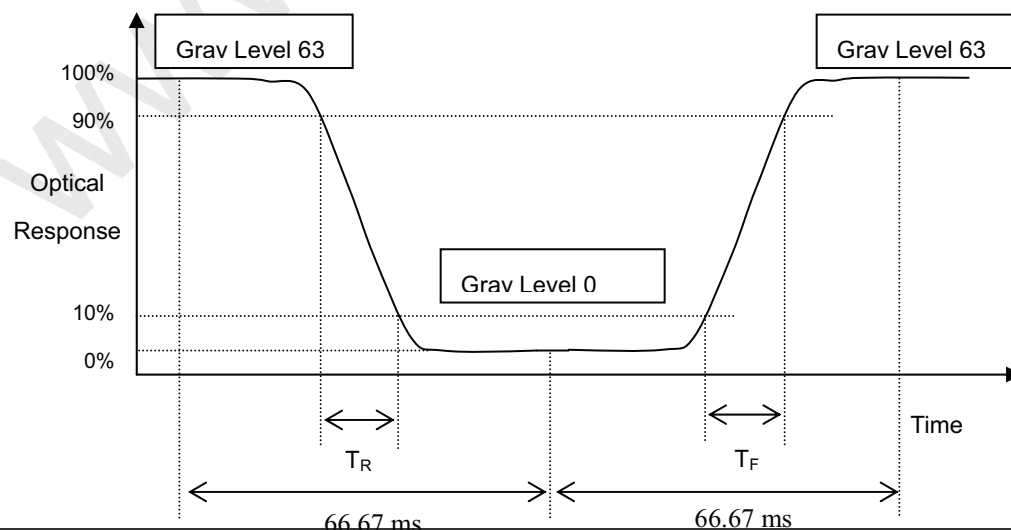
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

$$CR = CR(1)$$

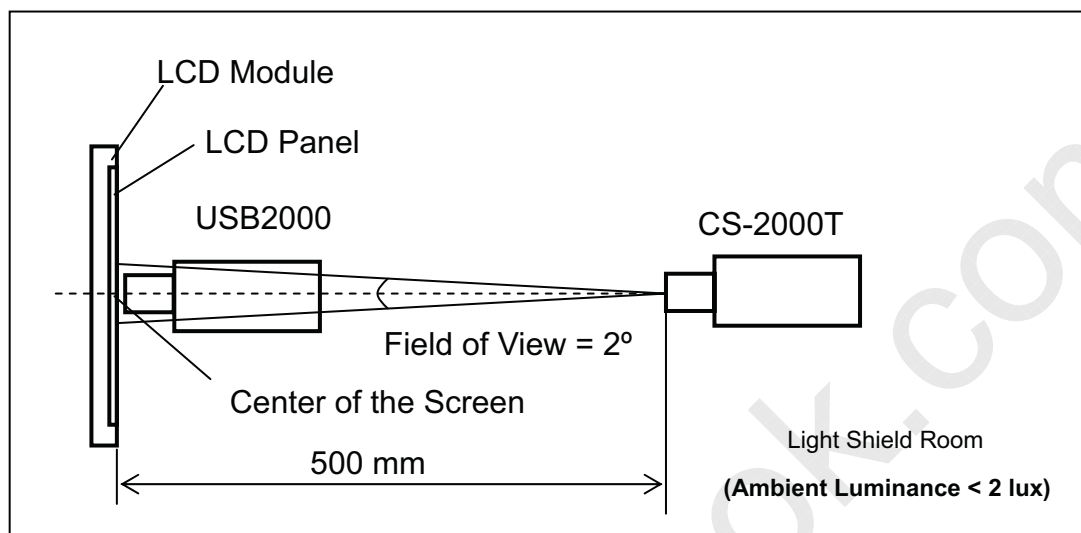
CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (4) Definition of Response Time ( $T_R$ ,  $T_F$ ):



## Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



## Note (6) Definition of Transmittance Variation ( $\delta T\%$ ):

Measure the transmittance at 5 points

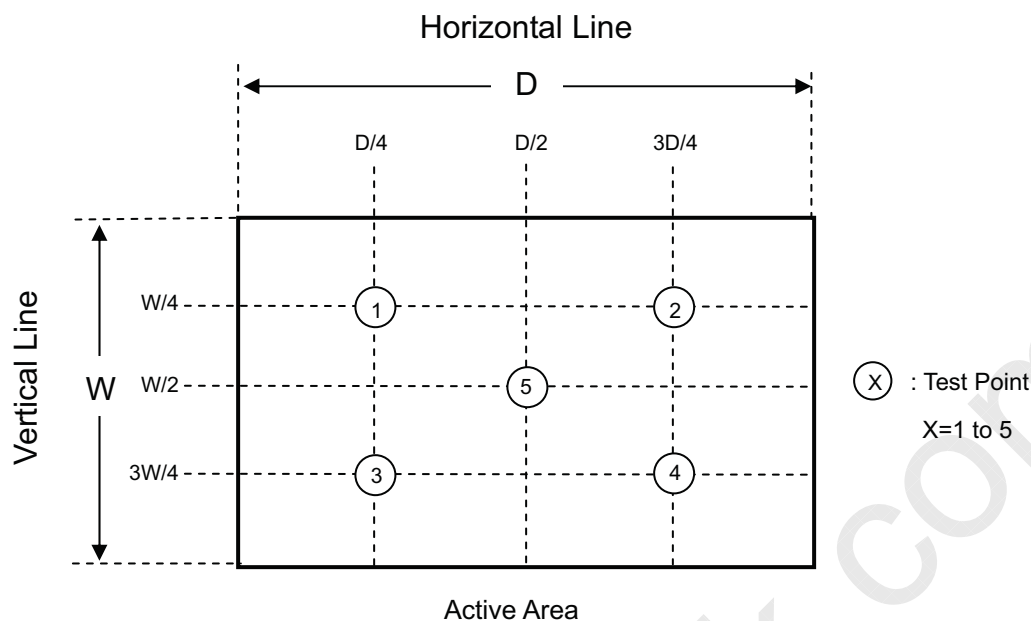
$$\delta T\% = \frac{\text{Maximum } [T\%(1), T\%(2), \dots T\%(5)]}{\text{Minimum } [T\%(1), T\%(2), \dots T\%(5)]}$$

## Note (7) Definition of Transmittance ( $T\%$ ):

Module is without signal input.

BLU is supplied by CMO.

$$\text{Transmittance} = \frac{\text{Luminance of LCD module}}{\text{Luminance of backlight}} \times 100\%$$



Note (8) The listed optical specifications refer to the initial value of manufacture, but the condition of the specifications after long-term operation will not be warranted.

## 6. PACKING

### 6.1 CMI OPEN CELL LABEL

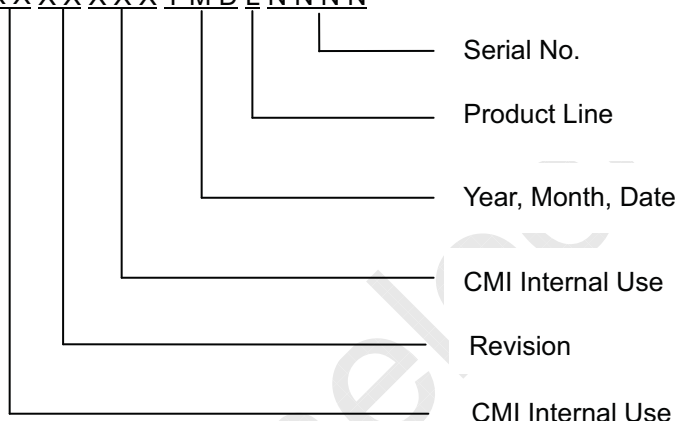
The barcode nameplate is pasted on each OPEN CELL as illustration for CMI internal control.



(a) Model Name: N173FGE - P23

(b) Revision: Rev. XX, for example: C1, C2 ...etc.

(c) Serial ID: XXXXXXYMDLNNNN



Serial ID includes the information as below:

(a) Manufactured Date: Year: 0~9, for 2010~2019

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1<sup>st</sup> to 31<sup>st</sup>, exclude I, O and U

(b) Revision Code: cover all the change

(c) Serial No.: Manufacturing sequence of product

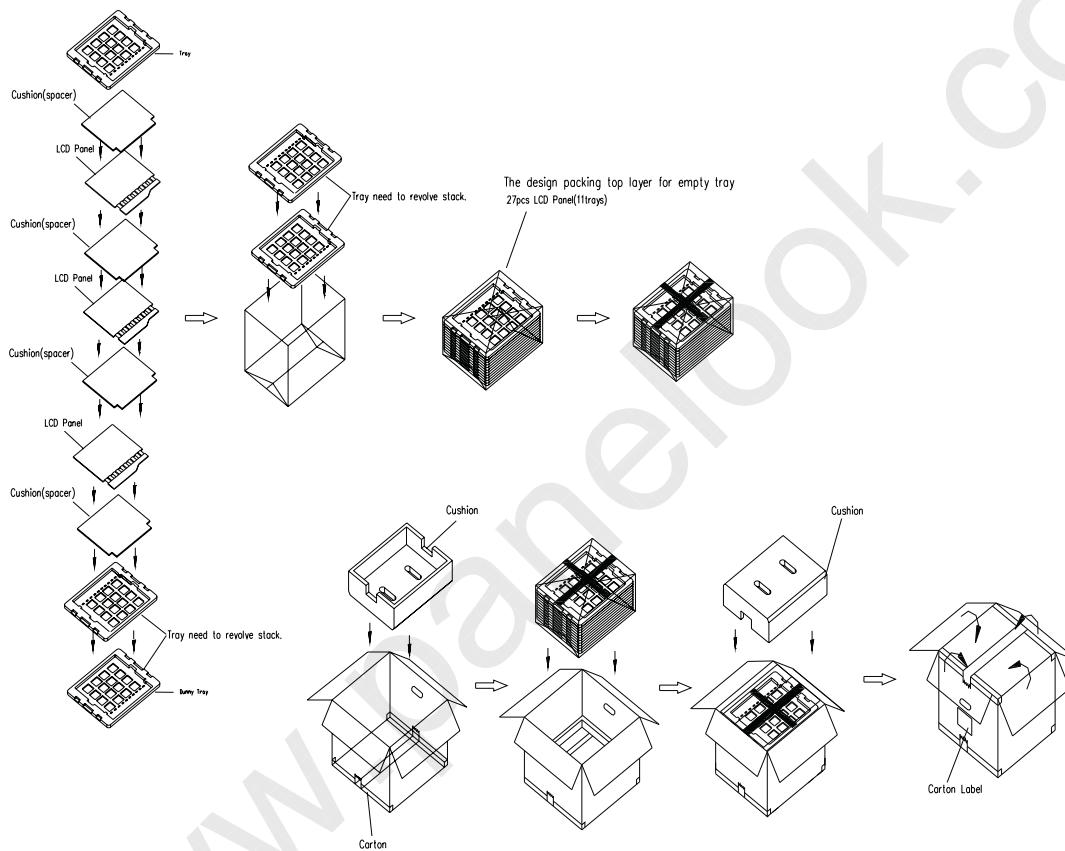
(d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.

## 6.2 Package Reliability

(1) Carton Packing should have no failure in the following reliability test items

Test Item	Test Conditions	Note
Packing Vibration	ISTA STANDARD Random, Frequency Range: 1 – 200 Hz Top & Bottom: 30 minutes (+Z), 10 min (-Z), Right & Left: 10 minutes (X) Back & Forth 10 minutes (Y)	Non Operation

## 6.3 CARTON



(1) Carton dimensions : 570(L)x450(W)x320(H)mm

(2) 27 LCD Cells+PCB/Carton

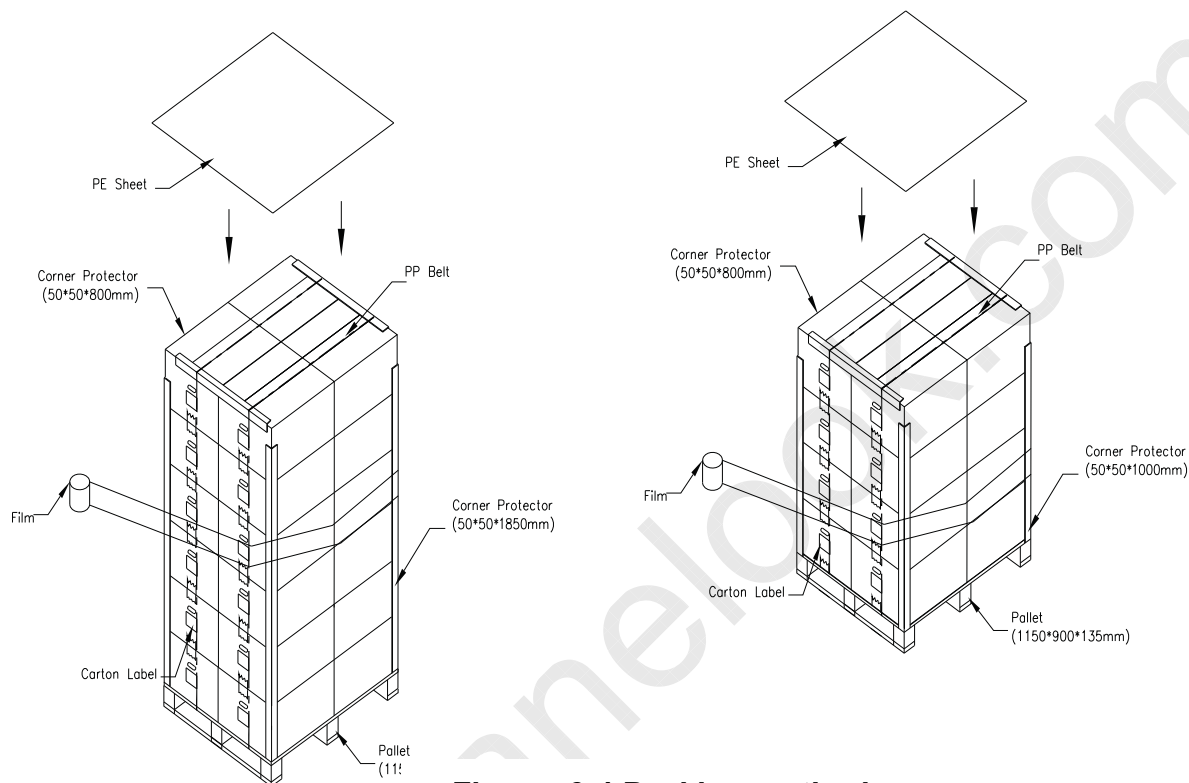
**Figure. 6-3 Packing method**



## 6.4 PALLET

Sea and Land Transportation

Air Transportation



**Figure. 6-4 Packing method**

## **7. PRECAUTIONS**

### **7.1 HANDLING PRECAUTIONS**

- (1) The module should be assembled into the system firmly by using every mounting hole. Be careful not to twist or bend the module.
- (2) While assembling or installing modules, it can only be in the clean area. The dust and oil may cause electrical short or damage the polarizer.
- (3) Use fingerstalls or soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (4) Do not press or scratch the surface harder than a HB pencil lead on the panel because the polarizer is very soft and easily scratched.
- (5) If the surface of the polarizer is dirty, please clean it by some absorbent cotton or soft cloth. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage the polarizer due to chemical reaction.
- (6) Wipe off water droplets or oil immediately. Staining and discoloration may occur if they left on panel for a long time.
- (7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contacting with hands, legs or clothes, it must be washed away thoroughly with soap.
- (8) Protect the module from static electricity, it may cause damage to the C-MOS Gate Array IC.
- (9) Do not disassemble the module.
- (10) Do not pull or fold the LED wire.
- (11) Pins of I/F connector should not be touched directly with bare hands.

### **7.2 STORAGE PRECAUTIONS**

- (1) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (2) It is dangerous that moisture come into or contacted the LCD module, because the moisture may damage LCD module when it is operating.
- (3) It may reduce the display quality if the ambient temperature is lower than 10 °C. For example, the response time will become slowly, and the starting voltage of LED will be higher than the room temperature.

### **7.3 OPERATION PRECAUTIONS**

- (1) Do not pull the I/F connector in or out while the module is operating.
- (2) Always follow the correct power on/off sequence when LCD module is connecting and operating. This can prevent the CMOS LSI chips from damage during latch-up.
- (3) The startup voltage of Backlight is approximately 1000 Volts. It may cause electrical shock while assembling with converter. Do not disassemble the module or insert anything into the Backlight unit.

## Appendix. OUTLINE DRAWING

